

Muscle Car Switch

Switch and Wiring Solutions for 1960's and 1970's Muscle Cars

1967/68 Mustang Headlight Relay Harness with Wiper Activated Headlight Controller Installation Guide

Part # M678HRC2

Congratulations! You have just become the proud owner of a brand new made in the USA Muscle Car Switch Headlight Relay Harness With Wiper Activated Headlight Controller. After installation in your 1967 or 1968 Mustang, the M678HRC2 will provide many years of reliable and maintenance-free service. This headlight relay harness is designed to be a plug and play, in-line addition to the existing wiring.

- 1 Disconnect the ground terminal of the battery.
- 2 Unplug the input and output connectors from the OEM headlight harnesses from the main harness behind the valence panel on the driver and passenger side.
- 3 Plug the Headlight Harness Module Input connector to the main harness on the driver side.
- 4 Securely mount the Headlight Harness Module as desired.
- 5 Unplug the OEM headlight extension from the driver side headlight and set aside.
- 6 Uncoil the ground lead with the blue #10 ring connector from the driver side output cable assembly (short cable assembly).
- 7 Drill a hole and securely attach the driver side ground terminal.
- 8 Plug the driver side output cable assembly to the input of one of the new headlight extensions.
- 9 Connect the new headlight orange extension output connector (ceramic) to the driver side headlight.
- 10 Carefully remove the cable ties and unwind the Passenger output cable assembly and connector.
- 11 Route the passenger side output cable assembly to the input of the passenger side OEM headlight extension.
- 12 Unplug the passenger side OEM headlight extension and set aside.
- 13 Uncoil the ground lead with the blue #10 ring connector from the passenger side output cable assembly (long cable assembly).
- 14 Drill a hole and securely attach the passenger side ground terminal.
- 15 Plug the passenger side output cable assembly to the input of the 2nd new headlight extensions.
- 17 Connect the 2nd new orange headlight extension output connector (ceramic) to the passenger side headlight.
- 18 Carefully remove the cable ties and unwind the Battery Power feed with the pre-attached ring connector.
- 19 Route the red AWG 12 Battery Power feed to the starter solenoid or battery and trim to length.

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- 20 Crimp the yellow ring connector and attach heat shrink tubing and use a heat source to shrink the tubing. Securely attach this connector to the starter solenoid or battery.
- 21 Tighten the ring connector that's already attached to the BAT connection on the circuit breaker.
- 22 Securely attach the Relay Power feed to the AUX connection on the circuit breaker.
- 22 Trim the Headlight Activation cable to length, leaving an additional 6" - 8" to allow for ease of installation.
- 23 Crimp the female spade connector to the Headlight Activation cable.
- 24 Attach a piece of heat shrink tubing to the female spade connector and use a heat source to shrink the tubing.
- 25 Bend the female spade connector at a 90 degree angle and connect to the output port on the Intermittent Wiper switch
- 26 Re-connect the ground terminal of the battery and you're ready to enjoy many years of well lit and trouble free driving in the rain.

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